

Date: Wednesday, 25/03/2009 12:42:10 PM  
User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 46695		
Estimate Number	: 10503		
P.O. Number	:	Part Number	: D2745
This Issue	: 25/03/2009 S.O. No. :	Drawing Number	: D2745 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 45556	Material	:
Written By	: <i>[Signature]</i> 09.03.25	Due Date	: 01/04/2009 Qty: 100 Um: Each
Checked & Approved By	:		
Comment	: Est C 02.03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling JLM Verified By:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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Comment: Qty.: 0.1007 f(s)/Unit Total: 10.0695 f(s)  
303 ROUND .75"  
Machine per Folio FA201 Material: AISI 303 SS

Batch: M111080

*1081 8.833 - 14 inches*  
*SA 09/03/25*  
*Scrap (end of bar)*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
1-Turn as per Dwg D2515  
2-Deburr

*SA 09/03/28*

*(88)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SA 09/03/28*

*(88)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*DIP 09/03/30*

*(88)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 5T46

*SA 09/03/30* *(88)*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46695

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/01 *AS*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



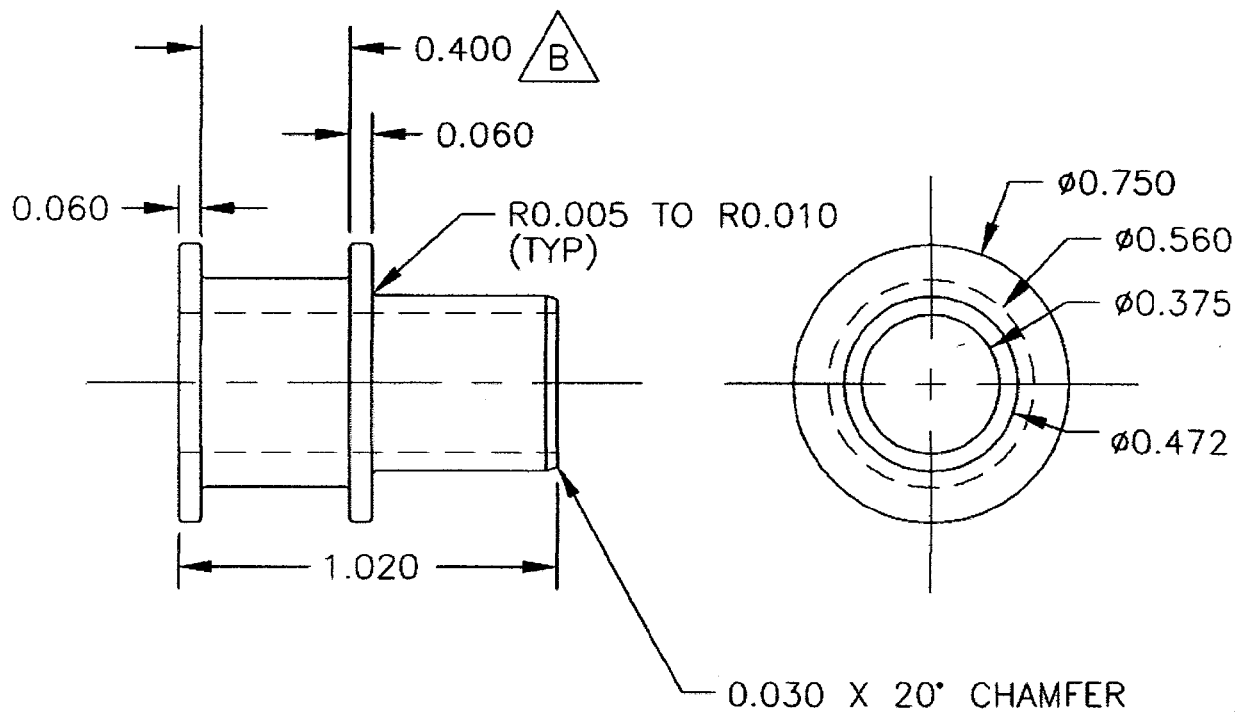
*MF*  
09-03-31





DESIGN <i>RA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DA</i>	APPROVED <i>RE</i>	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED  
98.11.03 DS



46695

MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES